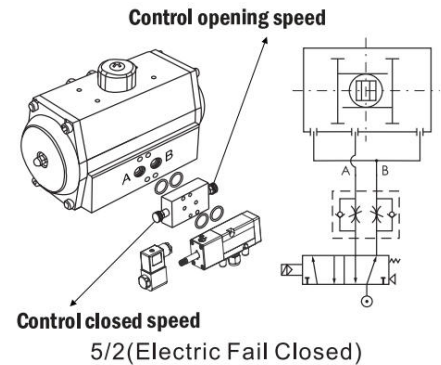


Data Sheet	Product ID ASCDA-N
PRODUCT NAME	
Pneumatic Actuator Speed Controller	
MODEL NO.	
ASCDA-N	
DESCRIPTION OF THE PRODUCT	
<p>Mounted directly to double acting pneumatic actuators or used with Namur solenoid valves and/or positioners. The Pneumatic Actuator Speed Controller was designed with an advanced throttling technology that was made specifically for the use of controlling the opening and closing speeds of pneumatic actuators. The speed controller is able to control the rotary speed of the actuator at any rate accurately, consistently & safely without the fluctuation that is commonly found in Brass Speed Controls due to vibrations and other difficult hazardous conditions.</p>	
SPECIFICATIONS AND TECHNICAL DATA	
Materials in contact with fluid	Aluminum, Brass, Buna NBR
Coating	Anodized coated
Seal	Buna N
Assembly and Connection	24×32 Namur
Fasteners(Stainless steel)	2-M5X50 used for ALV300 2-M5X55 used for ALV500 2-M5X40 used for Adapter
Working Type	Double acting (5/2)
Working Medium	less than 40µm filtered and dried air
Maximum Orifice of Flux	Φ 3.74mm (11.07mm ²)
Maximum flow coefficient	500L/M
Working Temperature	-5℃～80℃
Working Pressure	1.5～8 bar
Environment	Type 4, 4X (indoor and outdoor)



MOUNTING AND ADJUSTMENT



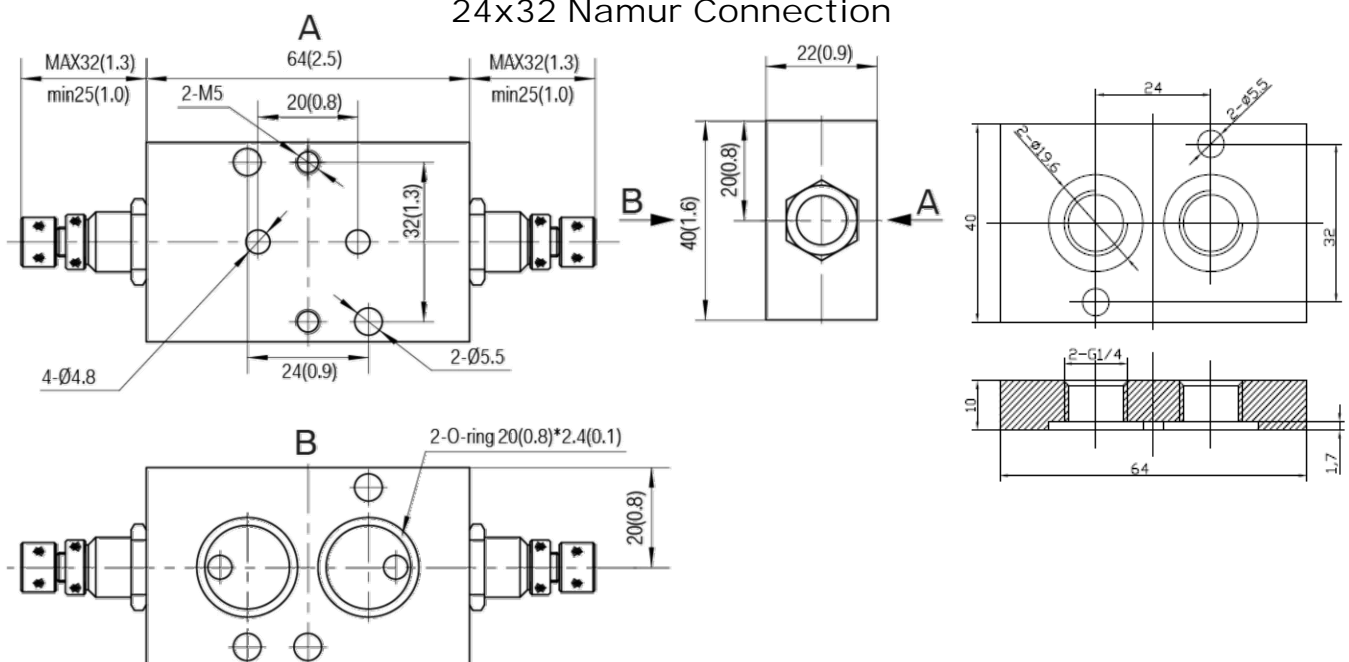
Most Important hint: Armed with the speed controller, the opening and closing speed of the actuator can be adjusted separately or simultaneity by two speed control knobs conveniently located on both ends. The orifice range can be adjusted from Φ0" to 0.15" / Φ0 mm toΦ3.74 mm.

Adapter for pipe connection



DRAWING AND DIMENSION

24x32 Namur Connection



Pneumatic Actuator Speed Controller

Adapter